

THE USE OF ENGINEERED WOOD FOR VOLUMETRIC ADDITIONS TO EXISTING BUILDINGS

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Abstract: *The modern lifestyle in densely populated and urbanized cities demands expanding spaces without land consumption and preserving green spaces. The existing building heritage could become a resource considering the "building on the built" philosophy. Adding new distinct volumes to existing structures represents a possible approach to the problem. Using engineered wood, such as cross-laminated timber (CLT), glulam etc., allows for pursuing this strategy. This proposed type of intervention, often named "parasitic architecture", concretely impacts urban regeneration strategies. Parasitic architecture could be a simple way to increase housing units or to build new shared spaces. Added elements could act furthermore as local reinforcement improving the overall response of existing structures. Because of the low weight, engineered wood for additions does not overload unduly facades and rooftops. Using precast timber elements amplifies the realization speed, reducing the interferences with the surroundings and improving the healthiness and safety of the environment. For these reasons, these interventions also address the issue of sustainability by influencing the life cycle of the industrial process. The present work aims, by varying the position of the added elements on the host structure, to determine the solution that affects the host structure the least, according to the National Technical Code (NTC 2018) in force.*

1. Introduction

The Italian building heritage, more and more frequently, is inadequate to the modern lifestyle that requires more space and different uses. The 2030 Agenda requires preserving green spaces and reducing land consumption. In this scenario, the philosophy of "building on the built" or "Parasitic architecture" would transform the old building heritage into a great resource. The "Parasitic architecture" approach consists of adding new "distinct" volumes to existing structures. These additions increase and require local or global interventions on the host structure, whether in reinforced concrete or masonry (Monaco et al., 2020; Munden et al., 2023). These interventions can be divided into four types (Fig. 1):

- Type 1 - Rooftop architecture (Fig. 1.1). The roof is the base for the volumetric addition (Khalfi, 2019).
- Type 2 - Exoskeleton systems (Fig. 1.2). The addition of volume does not burden the existing structure but has autonomous foundations. It accommodates new spaces and support possible elevations (Bellini, 2020; Di Giulio, 2010).
- Type 3 - Parasitic architecture (Fig. 1.3). The added volumes are anchored to the perimeter walls and/or the roof of the host structure.
- Type 4 - Parasitic architecture (Fig. 1.4). The volumes are "hanged". They are inserted inside the courtyard, ensuring the lighting to the internal parts and without using additional land. This type of intervention is well-suited for schools.

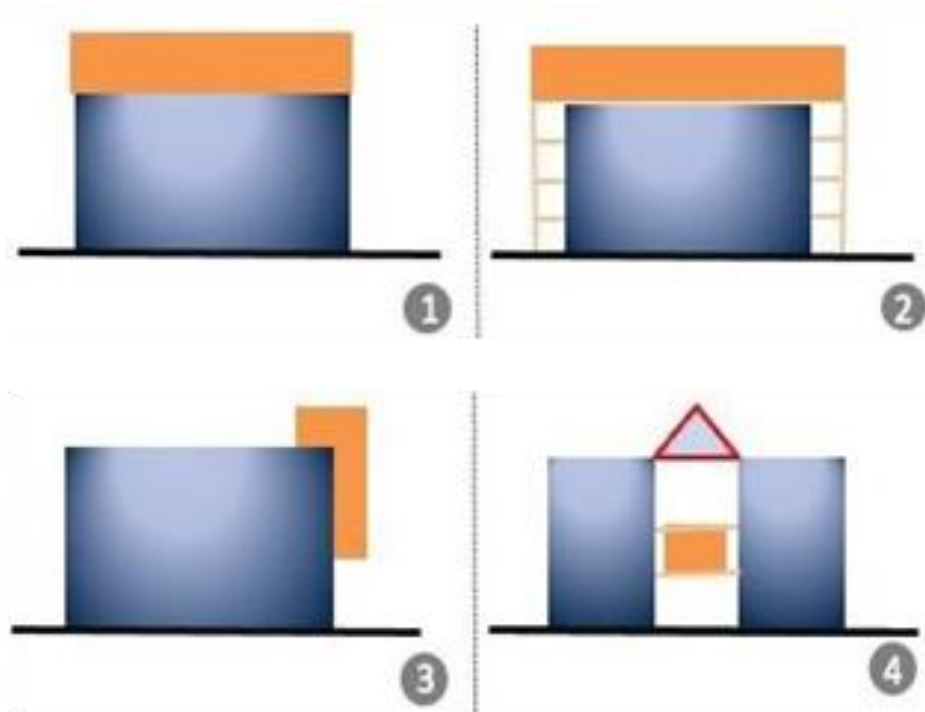


Figure 1. Types of parasitic volumes (Frunzio *et al.*, 2022).

Types 1,3 and 4 involve an increase in mass. This results in a deviation between the centre of gravity of the masses and the centre of gravity of the stiffnesses that affect the seismic response, particularly the torsional behaviour. Therefore, an accurate assessment of the overall response of the building is needed (De Stefano & Mariani, 2014; Faella *et al.*, 2010). These added volumes, usually prefabricated, are anchored to the host structure. If the latter is made of masonry (Di Gennaro, Guadagnuolo, *et al.*, 2023; Frunzio & Di Gennaro, 2021; Guadagnuolo *et al.*, 2023), it must be reinforced at the attachment points (Calderoni *et al.*, 2016; Guadagnuolo & Faella, 2020). Conversely, the added volume in type 2 intervention does not weigh on the original structure and has independent foundations. For interventions on school structures, where courtyards are frequent, type 4 is well-suited.

The type of intervention dictates the choice of building material. Engineered wood can be a good choice for volumetric additions (Margani *et al.*, 2020; Valluzzi *et al.*, 2021), as technological advancement has solved the problems related to the anisotropy of the wood. Cross-laminated timber (CLT), glulam (Glulam), *et cetera*, are widely used nowadays both for the construction of new buildings (Faggiano *et al.*, 2022) and for interventions on existing structures (Di Gennaro, Frunzio, *et al.*, 2023; Frunzio *et al.*, 2021; Frunzio & Di Gennaro, 2019; Iovane *et al.*, 2023; Izzi *et al.*, 2018; Massaro *et al.*, 2023, 2024; Sun *et al.*, 2020). The achievable goals using panels CLT regard not only the structural aspect but also the energetic (Smiroldo, Giongo, *et al.*, 2021; Smiroldo, Paviani, *et al.*, 2021) and the comfort indoor (Frunzio *et al.*, 2023). A further advance compared to engineered wood is the Pres-Lam System (Palermo *et al.*, 2005), which was born for interventions on seismic-resilient and sustainable structures (Granello *et al.*, 2020). Several authors have analyzed the behaviour of structures made with this technology (Akbas *et al.*, 2017; Ganey *et al.*, 2017; Hashemi & Quenneville, 2020) with the insertion of internal oscillating dissipative wood elements (Pilon *et al.*, 2019; Sandoli *et al.*, 2021; Sandoli & Calderoni, 2020) with metal connections for reinforcement interventions in its plane with CLT panels (Longarini *et al.*, 2018) or off-plane (Riccadonna *et al.*, 2019). In addition to the structural and energy advantages, wood allows to meet the needs related to climatic emergencies thanks to its natural ability to store CO₂ and minimize the inconvenience to the host structure because the off-site production allows a quick installation. In this way, the structure object of intervention can be kept "in activity".

This paper focuses on school construction with a bearing structure in reinforced concrete. About 40,000 school buildings in Italy were built in the 70s and 80s of the last centuries. These buildings have an average age of over 50 years. About 30% need urgent structural or plant interventions (Legambiente, 2023). Simple monitoring in this scenario is crucial (Di Gennaro *et al.*, 2022; Frunzio *et al.*, 2019; Frunzio & Di Gennaro,

2018; Minutolo *et al.*, 2020). Most of these buildings are designed only for gravitational loads since the regulations in force at the time considered seismic risk only for a few areas of Italy (Fig.2).



SEISMIC RECLASSIFICATION

Proposed areas for inclusion in Category II

- $I_{max} \geq$ (Value corresponding to the average of the municipalities already classified) $I(500)$ e C/C_{rif} consequently
- $I_{max} \geq$ (mean value plus half square deviation) $I(500)$ e C/C_{rif} consequently
- $I_{max} \geq$ (mean value minus half square deviation) $I(500)$ e C/C_{rif} consequently
- areas with values of hazard parameters not lower than those of the Neapolitan area
- additions based on seismological considerations or other seismological elements
- insensitive areas according to historical-statistical criteria, which are, however in contrast with the seismological indications; it is proposed to suspend the classification pending a deepening of the investigations
- areas with even lower hazard parameter values

Figure 2. Map of the seismic hazard in Italy (Scandone, 1970).

Unfortunately, the Italian seismic map was completely revised only after a series of natural disasters, consequently, the building regulations. However, the structural adjustments have not followed the evolution of the regulatory system, and too many buildings are "inadequate" to face any seismic actions.

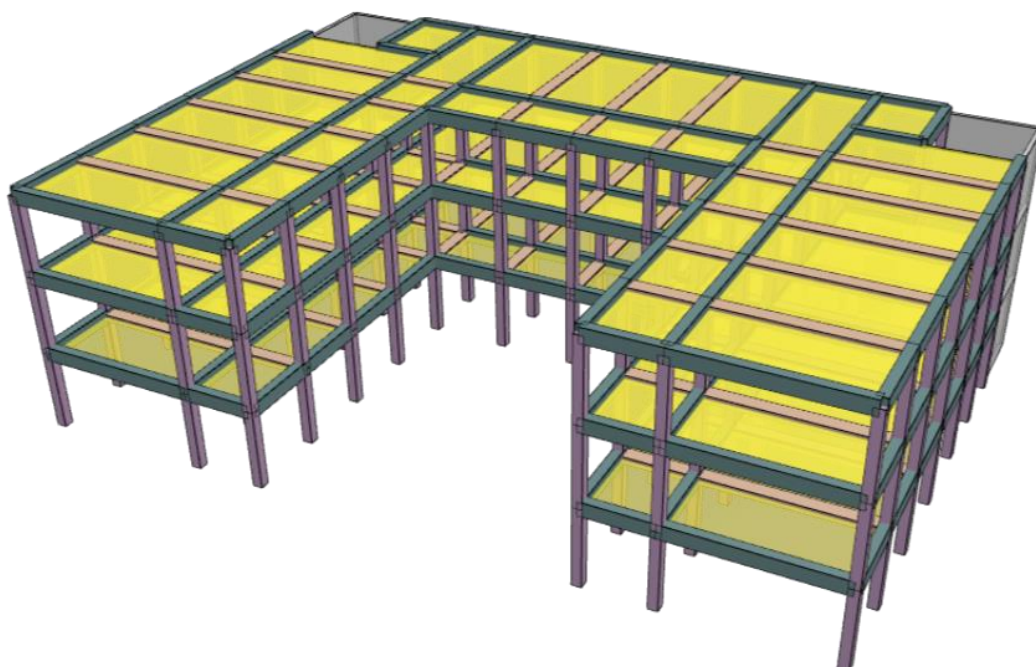


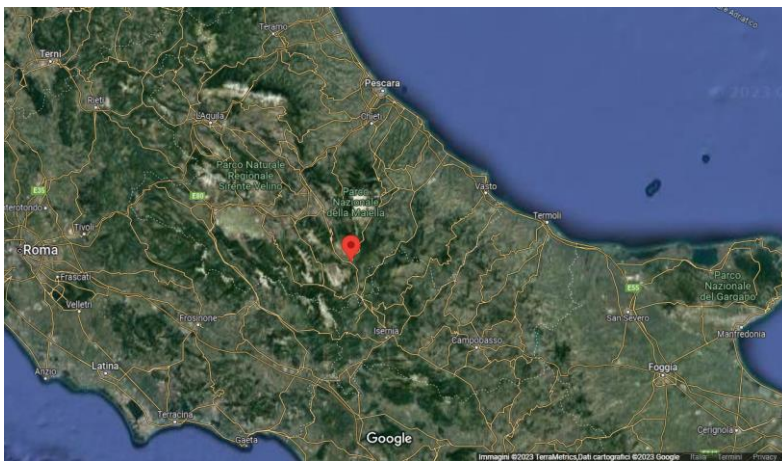
Figure 3. C-shape structure.

The school buildings have different forms and architectural features. This study analyzes the school structures united by a generic C-shape with the staircases positioned at the external corners (Fig.3). Typically, the classroom blocks have a surface varying between 45 sqm and 80 sqm (laboratory classrooms) and structural beams of 6.5-8.5 meters. The C-shape is appropriate for the daily use of schools but presents structural problems in response to torsional stress.

The intervention proposed in the present work is the addition of a "hanged" volume to the top floor inside the courtyard of a C-shape school. This solution falls within the type of intervention 4 (Fig.1). The material chosen is engineered wood: glulam beams, floor slabs and walls in CLT panels. This choice involves an improvement in the torsional response of the structure.

2. Existing building analysis

A typological school building is hypothesized to be located in the municipality of Rivisondoli (Fig.4) in the province of L'Aquila, currently in seismic class 1 (high seismicity).



Municipality of Rivisondoli
Province of L'Aquila

Altitude: 1.320 m

Seismic classification:
Zone 1 (high seismicity)

Climate classification:
Zone F, 3 651 GG

Figure 4. Geographic location of Rivisondoli.

The building, hypothetically designed in 1978, is spread over three floors above ground with horizons placed at an altitude of 3.5 meters, 7.00 meters, and 10.50 meters from the ground floor. The roof is flat (Fig.3). The simulated design was carried out in compliance with the rules of the time. The strength class of the concrete is C20/25, while the reinforcement bars are of the Fe B 32 K type. At the allowable stress (Tab.1), the structure was designed for vertical loads only. The overload agent is equal to 4 KN/m (D.M. 03 ottobre, 1978).

Table 1. Allowable stress.

Materials	Allowable stress
Concrete C20/25	$\bar{\sigma}_c = 6 + \frac{R_{ck} - 15}{4} = 8,5 \text{ N/mm}^2$
Steel Fe B 32 K	$\bar{\sigma}_s = 155 \text{ N/mm}^2$

The floor slab is a reinforced brick concrete slabs (Fig.5) with 24 cm cast-in-place RC joists and 4 cm slab. The RC columns are 40 x 40 cm with reinforcements. The primary beams have 30 x 60 cm dimensions while the secondary is 28 x 60 cm (Tab.2).

Depending on the loads (D.M. 03 ottobre, 1978), the structure is verified under the rules in force at the time.

Table 2. Dimensional properties of structural elements.

Structural Element	Properties
Primary Beams Dimensions	30 x 60 cm
Upper reinforcement of the ground-floor beams	2 ϕ 16
Lower reinforcement of the ground-floor beams	4 ϕ 16
Upper reinforcement of the first-floor beams	2 ϕ 14
Lower reinforcement of the first-floor beams	4 ϕ 14
Upper reinforcement of the last-floor beams	2 ϕ 14
Lower reinforcement of the last-floor beams	4 ϕ 14
Columns Dimensions	40 x 40 cm
Upper reinforcement of ground-floor columns	2 ϕ 20
Lower reinforcement of ground-floor columns	2 ϕ 20
Upper reinforcement of first-floor columns	2 ϕ 16
Lower reinforcement of first-floor columns	2 ϕ 16
Upper reinforcement of last-floor columns	2 ϕ 14
Lower reinforcement of last-floor columns	2 ϕ 14
Secondary Beam Dimensions	28 x 60 cm

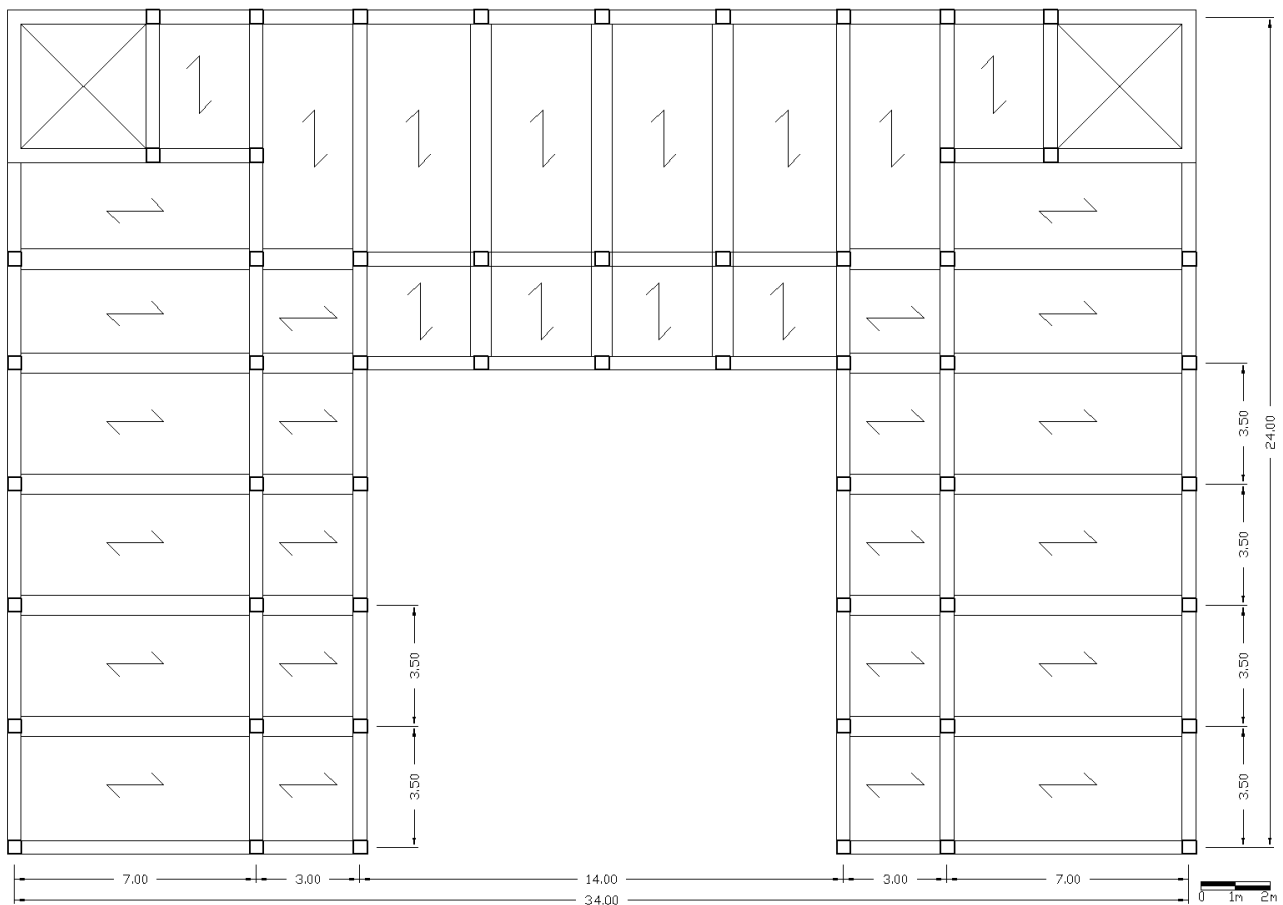


Figure 5. Floor structure.

3. Wooden volume addition

The added volume dimensions (Fig.6) are 14.0 x 7.0 m and a height of 3.5 m. The slab is made up of CLT panels with a thickness of 57 mm while the glulam beams of 200 x 700 mm are placed at a centre distance of 0.7 m. These beams are bound to primary beams which are walls of light 14 meters and consist of CLT panels with a thickness of 252 mm and a height of 3.5 m. Tab.3 summarizes the characteristics of the structural elements constituting the added volume.

Table 3. Wooden structural elements.

Structural Element	Material	Properties
Floor beam (transversal beam)	Glulam	Wood species: spruce E ₀ = 14700 MPa Dimensions: 700 x 200 mm
Slab	CLT panels	Wood species: spruce E ₀ = 11.000 MPa E ₉₀ = 370 MPa Thickness = 57
Wall (longitudinal beam)	CLT panels	Wood species: spruce E ₀ = 11.000 MPa E ₉₀ = 370 MPa Thickness = 252 mm

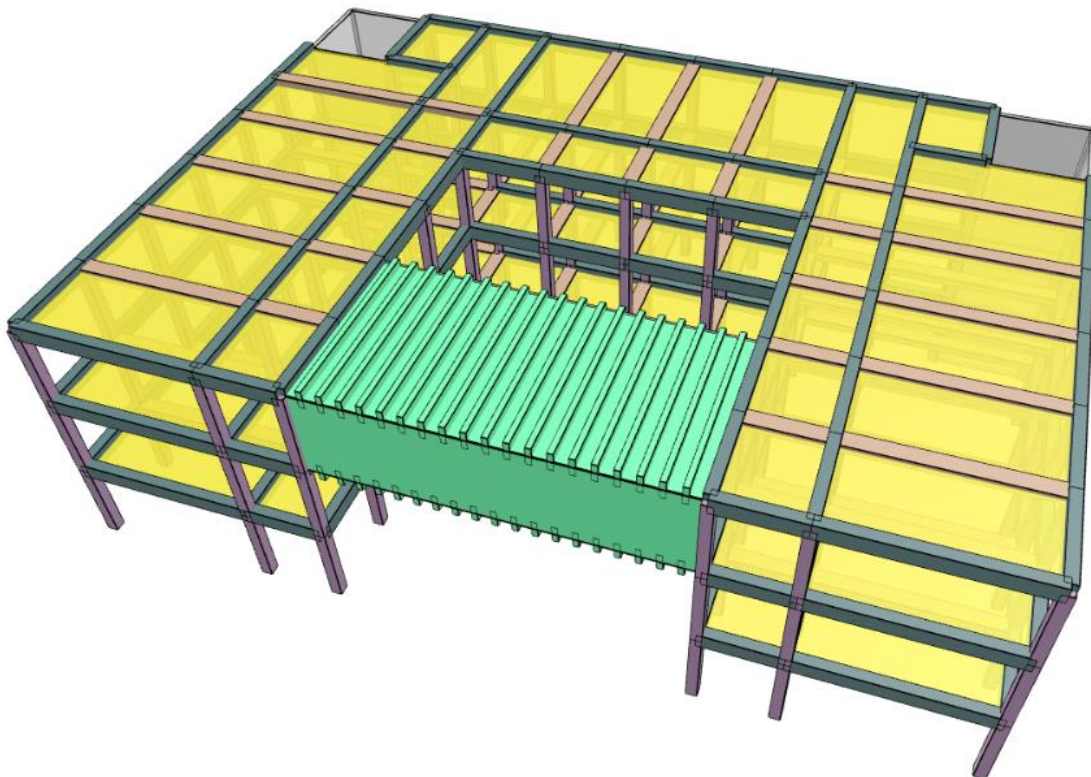


Figure 6. C-shape structure with new wooden volume.

4. Analysis

The existing building is being studied using updated seismic actions to NTC 2018 for the site of interest. The modal analyses (Fig.7) are performed by SkyCiv® software and the structural design of the RC section by VcaSlu (Gelfi, 2021) free software.

The original structure described above has several unverified elements. The addition of the wooden volume improves its seismic response (Smiroldo *et al.*, 2023). In particular, the upper "mesh" closure improves the torsional response. Below is a comparison between the results obtained from the analysis of the original structure and the structure with the added volume.

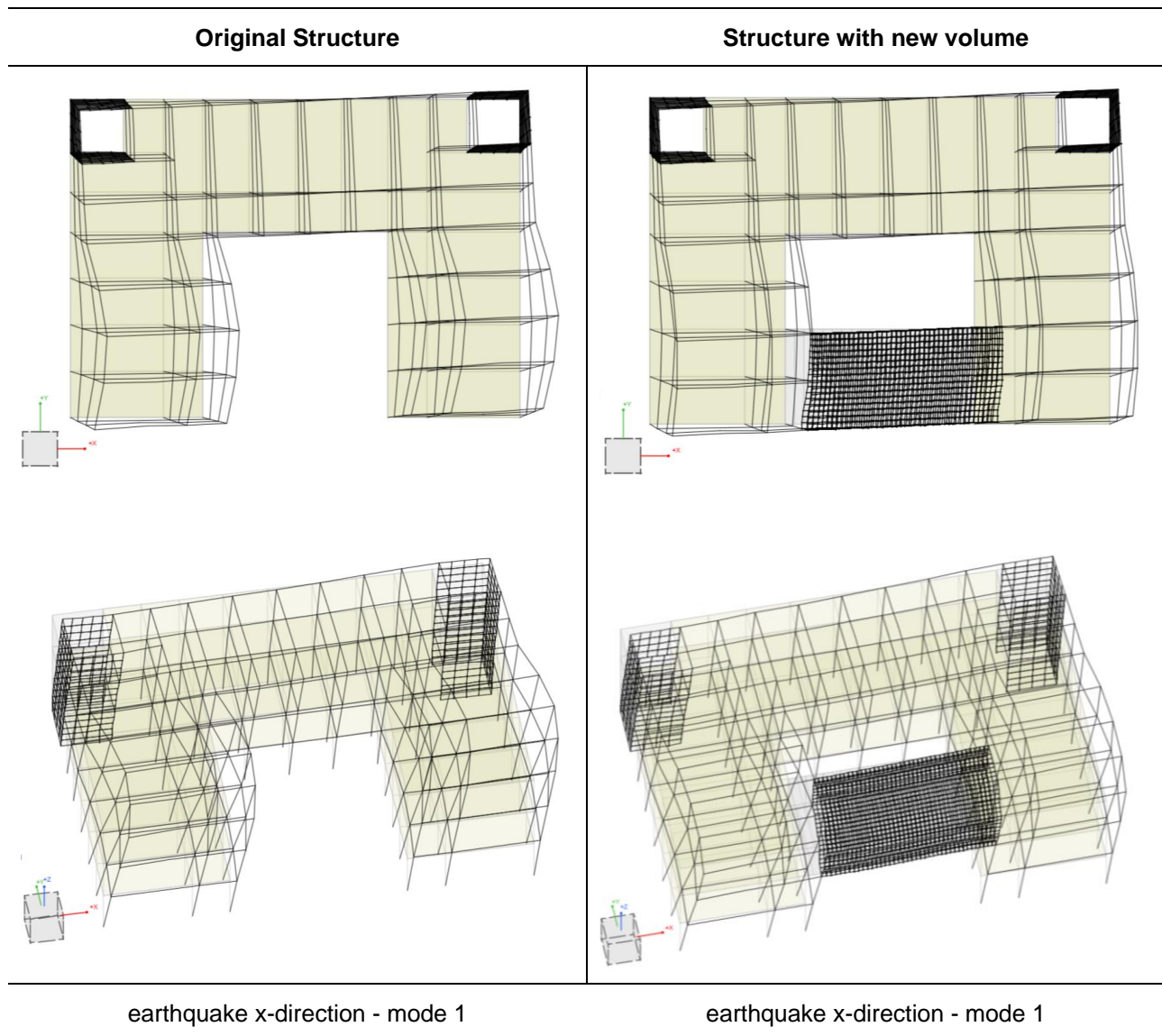


Figure 7. Comparison between mode 1 of original structure and structure with new volume.

The control parameters considered are:

- 1) Maximum bending moment in a primary beam (Fig.8)
- 2) Maximum combined compressive and bending (N-M) stress in a column (Fig. 9, 10)
- 3) Maximum horizontal displacement of one of the highest points (Fig.11)

After adding the wooden volume, the previous parameters are compared with those of the reinforced structure. The results are summarised in the (Tab. 4).

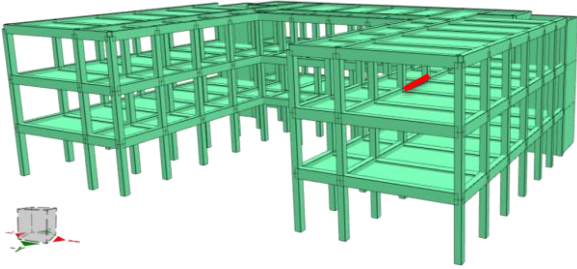
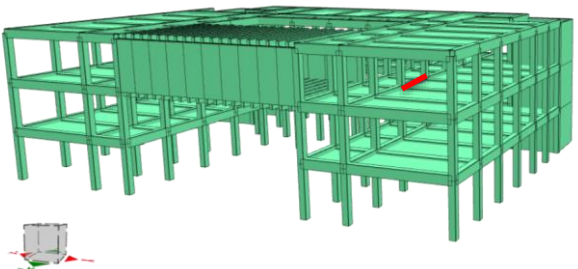
Original structure second-floor beam 274	Structure with new volume second-floor beam 274
	
$M_x = 96,27 \text{ KNm}$	$M_x = 86,43 \text{ KNm}$

Figure 8. Comparison between the maximum bending moment of the primary beam highlighted.

Original structure - 576 column	Structure with new volume - 576 column
$M_x = 67,21 \text{ KNm}$ $M_y = 29,03 \text{ KNm}$ $N = 141,93 \text{ KN}$	$M_x = 47,03 \text{ KNm}$ $M_y = 26,01 \text{ KNm}$ $N = 167,98 \text{ KN}$

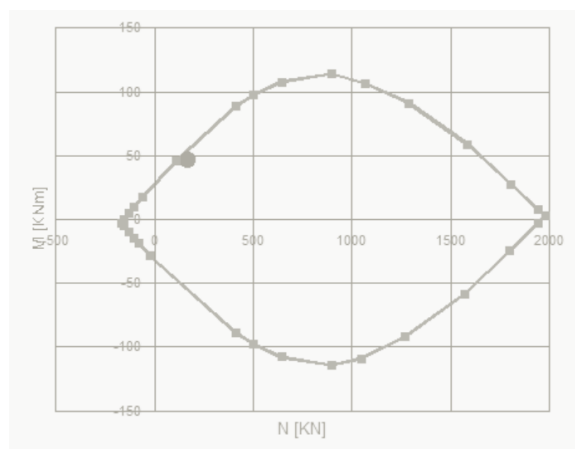
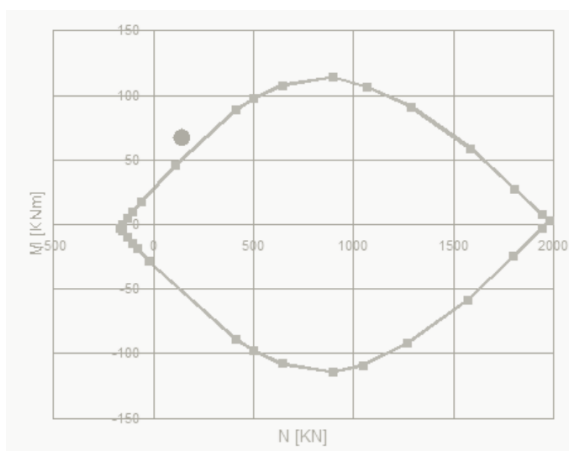
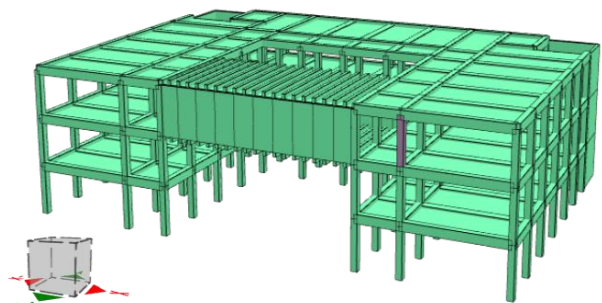
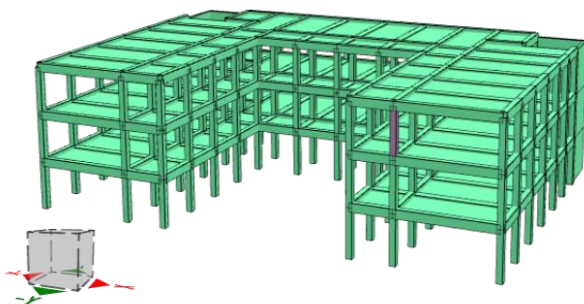


Figure 9. Comparison between M-N domain of the cross-sectional area of the pilar highlighted.

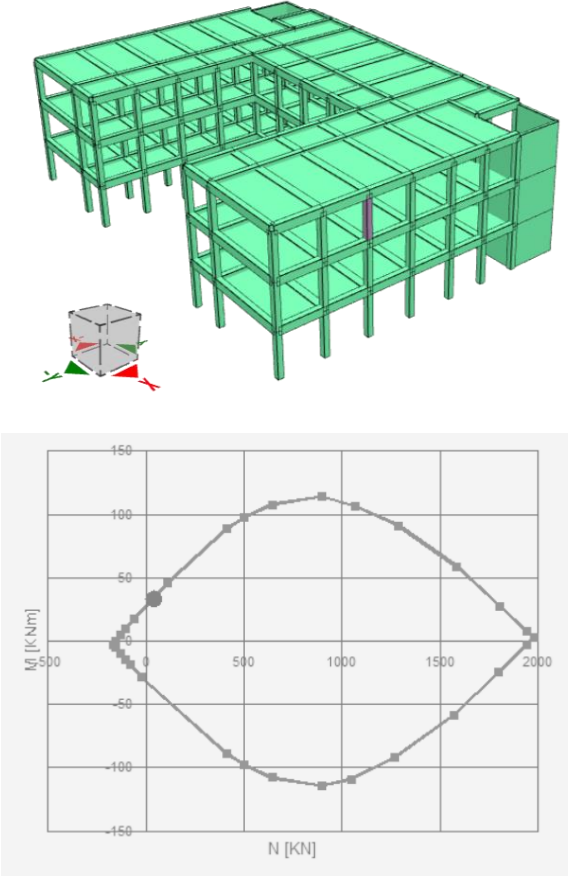
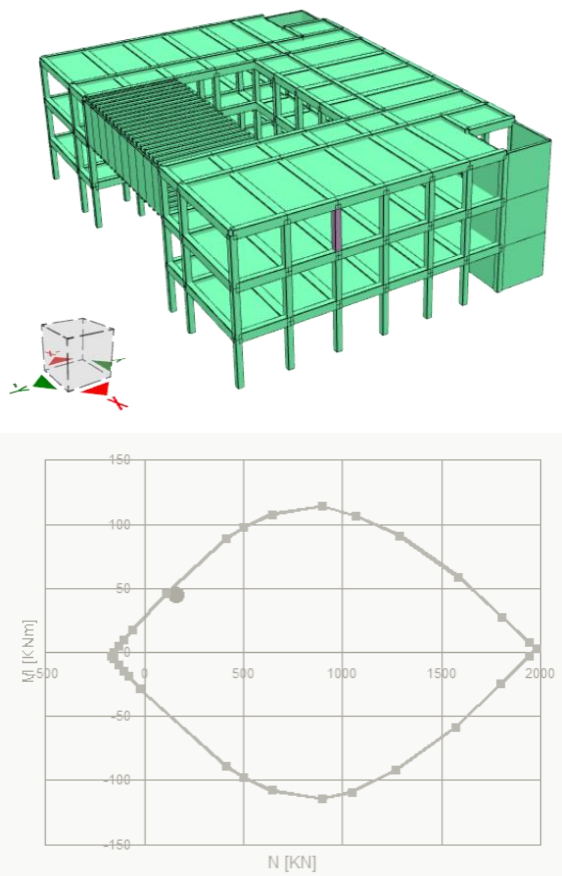
Original structure - column 635	Structure with new volume - column 635
$M_x = 63,01 \text{ KNm}$ $M_y = 33,97 \text{ KNm}$ $N = 140,26 \text{ KN}$	$M_x = 44,50 \text{ KNm}$ $M_y = 22,90 \text{ KNm}$ $N = 160,9 \text{ KN}$
	

Figure 10. Comparison between M-N domain of the cross-sectional area of the pilar highlighted.

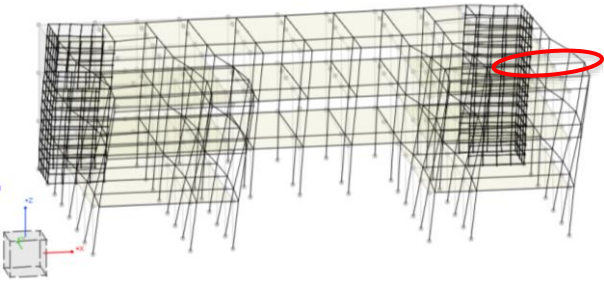
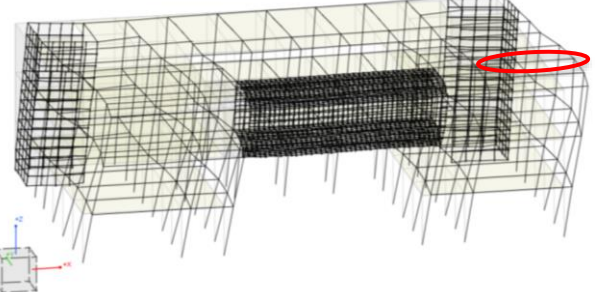
Original structure - last-floor beam 439	Structure with new volume - last-floor beam 439
	
<p>x displacement = 2,553 mm</p>	<p>x displacement = 2,476 mm</p>

Figure 11. Comparison between maximum horizontal displacement at the highest point.

Table 4. Results summary

Original Structure		Structure with new volume		Variation [%]	
Column 576	$M_x =$	67,21 KNm	$M_x =$	47,03 KNm	-29,9
	$M_y =$	29,03 KNm	$M_y =$	26,01 KNm	-10,3
	$N =$	141,93 KN	$N =$	167,98 KN	18,3
Column 635	$M_x =$	63,01 KNm	$M_z =$	44,50 KNm	-29,4
	$M_y =$	33,97 KNm	$M_y =$	22,90 KNm	-32,6
	$N =$	140,26 KN	$N =$	160,90 KN	14,7
Beam 274	$M_x =$	96,27 KNm	$M_x =$	86,43 KNm	-10,2
Beam 439	x displacement	2,553 mm	x displacement	2,476 mm	-3,0

5. Conclusion

The results of this work show that the appropriate choice of the type of intervention and the building materials allows for multiple benefits. The choice of engineered wood allows light volumes added to the structure with little impact on the original structure. The appropriate placement of these elements allows for a "regularization" in the plan of the building, improving the overall response, especially for the torsional stress. Moreover, the additions do not use free land. Further studies will follow on the connections between the structure and the volume added and for local interventions.

The structural improvements achievable, the reduced CO₂ emissions, the possible reuse at the end of life of the wooden elements, the speed of installation due to prefabrication, and the possibility of keeping "usable" the host structure confirm that engineered wood is a good choice for interventions on the building heritage. The structural improvements achievable, the reduced CO₂ emissions, the possible reuse at the end of life of the wooden elements, the speed of installation due to prefabrication, and the possibility of keeping "usable" the host structure confirm that engineered wood is a good choice for interventions on the building heritage.

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